### Conference Location:
Marriott World Center  
8701 World Center Drive  
Orlando, FL  
(407) 239-4200  
Website: [Marriott World Center](https://www.marriott.com/)

**Room: Grand Ballroom 8**

### Program Date and Times:
- **Tuesday, December 8th**
- Registration and Breakfast begin at 7:00 AM
- Welcome Presentations begin at 9:30 AM
- Program Concludes at 3:00 PM

**Please be aware that this is an all day program. If enrolled, participants will not be able to attend workshops A, B, or C. The agenda does allow participants to attend both the morning and afternoon keynotes.**

### Travel Information:
All participants must make their own airline reservations. Orlando International Airport is the closest to the conference location. It is roughly 20 minutes from the World Center.

**Complimentary Shuttles**
During the conference, IHI will provide National Forum participants with complimentary shuttle transportation to the Marriott World Center. Shuttles will run every 5 to 15 minutes from the following locations:
- Gaylord Palms Resort and Convention Center
- Buena Vista Palace
- Courtyard Marriott Lake Buena Vista Hotel
- Marriott Village Spring Hill Suites
- Caribe Royale
- Buena Vista Suites

There will be a free shuttle service to Orlando International Airport (MCO) on December 9th from the Marriott World Center Resort from 12pm to 4pm.

### What to wear:
Please dress comfortably as conference days are long. Also, please bring layers as conference rooms may vary in temperature.

### Meals:
Continental breakfast, lunch, and breaks will be provided for the duration of the event.

If you forgot to make note of any **special dietary needs/allergies** during the enrollment process, please e-mail Kayla DeVincentis ([kdevincentis@ihi.org](mailto:kdevincentis@ihi.org)). She will make special arrangements and follow-up with you directly.